



MATERIAL				B	---																										
MILD STEEL S235JR				A	---																										
FLANGES				MOD	DESCRIPTION	DRAWN	DATE																								
DIN 86044						<small>ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.</small>																									
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285		NUMBER OF SHEETS 1	DATE 2013-11-05																						
WELDING QUALITY ACC. TO EN-ISO 5817 CLASS C				TITLE EXHAUST SPARK ARRESTOR		DRAWING NUMBER 181113/SA/22																									
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F				TYPE SA-22" (NB550)		SPARK ARRESTOR BUILT-IN																									
<table border="1"> <thead> <tr> <th>DIMENSIONS</th> <th>LENGTH</th> <th>ANGLE</th> <th>STRAIGHTNESS FLATNESS PARALLELSM</th> </tr> </thead> <tbody> <tr> <td>400 mm</td> <td>+/-2 mm</td> <td>+/-45'</td> <td>+/-1,5 mm</td> </tr> <tr> <td>1000 mm</td> <td>+/-3 mm</td> <td>+/-30'</td> <td>+/-3 mm</td> </tr> <tr> <td>2000 mm</td> <td>+/-4 mm</td> <td>+/-20'</td> <td>+/-4,5 mm</td> </tr> <tr> <td>4000 mm</td> <td>+/-6 mm</td> <td>+/-20'</td> <td>+/-6 mm</td> </tr> <tr> <td>>4000 mm</td> <td>+/-8 mm</td> <td>+/-20'</td> <td>+/-8 mm</td> </tr> </tbody> </table>				DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	400 mm	+/-2 mm	+/-45'	+/-1,5 mm	1000 mm	+/-3 mm	+/-30'	+/-3 mm	2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	4000 mm	+/-6 mm	+/-20'	+/-6 mm	>4000 mm	+/-8 mm	+/-20'	+/-8 mm	PROJECTION 		WEIGHT 323 Kg	
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				SCALE 1 / 12		FORMAT A3																									
				ARTICLE NUMBER 11100000220		DRAWN ES																									
				DAMPING NO																											