



AC 161



Polska

# CERTIFICATE

No. TSP-3834-767.01

Company

**AXCES PRODUCTION Sp. z o.o.**

Młyny 16b

37-550 Radymno, Poland

With production plants

**AXCES PRODUCTION Sp. z o.o.**

Młyny 16b

37-550 Radymno, Poland

fulfils the **quality requirements for fusion welding processes** acc.

**PN-EN ISO 3834-2:2021**

The range of approval is presented in the Annex.

The period of validity of certificate: from 17.11.2022 to 16.11.2027

Next surveillance audit until **23.08.2025** under the pain of expiry of the certificate.

Warsaw, date 29.09.2023

Ewelina Czerwonka  
Deputy Director of Certification Centre



(PP05-F03-3834 issue.6 valid from 01-09-2021)

**TÜV SÜD Polska Sp. z o.o.**

ul. Podwale 17

00 – 252 Warszawa

[www.tuvsud.com/pl-pl](http://www.tuvsud.com/pl-pl)



**Certificate of welding processes according to PN-EN ISO 3834-2:2021  
covers the following range:**

**Product and scope of application:** Exhaust systems, industrial steel chimneys, flue gas cleaning systems, steel structures.

**Base materials:** 1.1, 1.2, 5.1, 5.2, 8.1, 10.1

**Dimensions:** Material thickness from 2,1 mm  
Pipe diameters from 21,2 mm  
Range of wall thickness from 1,3 to 12,6 mm

**Welding methods:** 135 – MAG welding with solid wire electrode  
141 – TIG welding with solid filler material (wire/rod)

**Welding supervisor:** Grzegorz Sielski (IWE)

Deputy of welding supervisor: ---

**Non destructive testing personnel:**

Person responsible for non destructive testing: Łukasz Stadnik (VT2, PT2)

Deputy of non destructive testing responsible person: ---

**Additional product standard / specification:** ---

**REMARKS:** The certification was granted in accordance with the certification program PR3834, date 05.05.2021.

The validity of the certificate may be confirmed by scanning the QR code or visit the web address:  
[https://certyfikaty-tuv-sud.pl/certyfikaty\\_wyrobow/](https://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/)

Warsaw, 29.09.2023



Ewelina Czerwonka  
Deputy Director of Certification Centre